

Material: SAE 1018

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel

Group: Ferrous Mild Steel Alloys

Sub Group: SAE 1018 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Steel

Chemical Composition		
Carbon	C %	0.150 - 0.200
Manganese	Mn %	0.600 - 0.900
Phosphorus	P %	0.030 max.
Sulphur	S %	0.035 max.
Boron	B %	0.0005 - 0.003
Chromium	Cr %	0.150 max.
Copper	Cu %	0.200 max.
Molybdenum	Mo %	0.060 max.
Nickel	Ni %	0.200 max.
Lead	Pb %	0.150 - 0.350
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment	
As Raw or Annealing or Normalizing or Hardening and Tempering	

Mechanical Properties	
Tensile Strength in Mpa	400 - 440
Yield Strength in Mpa	220 min.
Elongation in %	15 min.
Reduction of Area in %	40 - 50
Hardness in HB	241 max.
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
G10180	UNS	USA	Bars, Wire Rods and Tubing
1018	AISI	USA	Tubing
A 1040 1018	ASTM	USA	Steel
A 108 Grade 1018	ASTM	USA	Steel and Bar
A 29 1018	ASTM	USA	Steel and Bar
A 311 1018 Class A	ASTM	USA	Steel and Bar
A 510 1018	ASTM	USA	Wire Rod and Round Wire

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